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Hydrothermal Synthesis of Mesoporous Bi₂O₃/Co₃O₄ Microsphere and Photocatalytic Degradation of Orange II Dyes by Visible Light

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Abstract New visible-light-responsive porous Bi_2O_3/Co_3O_4 microspheres have been successfully synthesized by hydrothermal method in ethylene glycol (EG) accompanied with the addition of polyethyleneglycol (PEG) and sodium acetate. PEG can enter into the initial nuclei because of the similar structure and composition with EG, resulting in the formation of hollow porous structures. The specific surface area incorporating bismuth and cobalt oxides is enlarged by comparing with their pristine forms. According to the photocatalysis results, Bi_2O_3/Co_3O_4 composite microsphere is more effective to degrade Orange II dye than pure Bi_2O_3 photocatalyst by better utilizing visible light activities.

 $\begin{tabular}{ll} \textbf{Keywords} & Photocatalyst} & Microsphere & Bi_2O_3/Co_3O_4 & \\ Orange & II & \\ \end{tabular}$

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1 Introduction

The fabrication of highly efficient and visible light responsive photocatalyst is a key topic among photocatalysis researches. Recently, much attention has been paid to the preparation of photocatalyst with morphological and surface-structured control [1, 2]. Functional materials with new properties at low cost are important to applications in various fields. Since porous materials possess numbers of pores and active sites, they will substantially benefit photocatalytic reactions towards environmental contaminants. Larger pores of porous materials can promote rapid reactants transport through the porous catalysts, while smaller pores of porous materials provide high surface areas for reactant adsorption/ desorption and more reaction sites for catalytic process [3]. The hollow materials have potential applications across different technological fields, owing to their well-defined interior voids, large specific surface area, and surface permeability. Hollow porous materials have been demonstrated to offer an adjustable environment for encapsulating the target pollutants on the internal surface of the pores which may increase the degradation rate substantially [4]. On the other hand, the light absorption property of the photocatalyst plays an important role in its photocatalytic efficiency. Bismuth oxide (Bi₂O₃) is recently an attractive material due to its good electrical conductivity, thermal properties, and narrow band-gap (2.8 eV). Up to now, Bi₂O₃ has been prepared by different methods with various morphologies and properties, such nanorod, nanoparticle, microsphere, nanofiber [5–7]. Duan et al. [8] have fabricated a 3-D flowerlike Bi₂O₃ by a hydrothermal method and Tseng et al. [9] have also prepared hierarchical bismuth oxide architectures via a solution precipitation.

Composite materials provide a way to enhance the photocatalytic activity by increasing the charge separation



and extending the visible light absorption. Due to the special f and d electron orbital structure, the rare earth elements and their oxides may be doped in Bi₂O₃ to improve conversion efficiency [10]. As an important magnetic p-type semiconductor, cobalt oxide is of special interest due to its potential applications, including sensors, heterogeneous catalysts, electrochromical devices, and magnetic materials [11]. Co₃O₄ belongs to the normal spinel crystal structure based on a cubic close packing array of oxide ions, in which Co(II) ions occupy the tetrahedral 8a sites and Co(III) ions occupy the octahedral 16d sites [12]. Due to the significant effect of particle size and morphology on the properties of such materials, it is always the researchers' purpose to control the particles sizes and morphologies of Co₃O₄. The azo compound is one of the most important groups of dyes used in photocatalytic processes. Among the azo dyes, Orange II has been used as a model compound for the studies of oxidation degradation by different photocatalysts [13, 14]. Few literatures have focused on micro-and nano-scale composite Co₃O₄ hollow microspheres with high purity and homogeneous size.

The effect of various experimental parameters on the formation of Bi₂O₃/Co₃O₄ via hydrothermal processes was investigated in this study. The influence of applying polyethyleneglycol (PEG) and sodium acetate on the morphology and surface properties of catalyst materials were also conducted. In this work, we focused on the synthesis of Co₃O₄, Bi₂O₃, and Bi₂O₃/Co₃O₄ composite particles by hydrothermal process and their photocatalytic activities under visible light illumination.

2 Materials and Methods

4 mol Bi(NO₃)₃·5H₂O (1.94 g) and 2 mol Co(NO₃)₃·6H₂O (0.291 g) were dissolved in a mixed solution that contained ethylene glycol (EG) (35 mL), PEG (1.4 g), and sodium acetate (CH₃COONa, NaAc) (3 g). The mixed solution was stirred and gradually became transparent, then sealed in a Teflon-lined stainless-steel autoclave (200 mL capacity). The autoclave was heated and maintained at 180 °C for 12 h, and allowed to cool down at room temperature followed by vigorous stirring for an hour. The product was washed with deionized water and ethanol several times, and dried in a vacuum condition. Finally, the cayalyst was calcined at 500 °C for 2 h to obtain crystalline bismuth/cobalt oxide composites. The pristine Co₃O₄ and Bi₂O₃ were also prepared via the same synthetic procedures, respectively.

A 200 mL capacity borosilicate glass photoreactor was used in all experiments. The photocatalytic degradation of Orange II was conducted at neutral pH (pH 7.0) and 25 °C,

controlled by a circulating bath. The dosing amount of the as-synthesized catalyst (0.2 g) and Orange II (10 mg/L) were used the same for all experiments. In order to ensure adsorption/desorption equilibrium, the solution was stirred for about 30 min in dark prior to the initiation of the experiments. A xenon lamp (350 W) was used as a visible light source with a cutoff filter ($\lambda \ge 400$ nm). About 5 mL of the solution was withdrawn at given irradiation time intervals to determine the degradation percentage of dye with time. At the apparent disappearance of the substrate, Orange II absorbance was determined using UV–Vis spectrophotometer (Shimadzu Instruments, Japan) at the wavelength of 485 nm. Prior to the analysis, the catalyst was removed from samples by centrifugation and filtration using a 0.22 µm polyvinylidene fluoride filter.

The X-ray diffraction (XRD) patterns were recorded using an X'Pert PRO PAN analytical diffractometer with a scanned angle 2θ from 10° to 100° . The morphology was examined by a JSM6700F field-scanning electron microscope (FE-SEM). Specific surface areas and pore size/volume distribution were computed from the results of N_2 physisorption at 77 K (Micromeritics ASAP 2020) by the analysis of BET (Brunauer–Emmet–Teller) and BJH (Barrett–Joyner–Halenda). The degassing temperature of BET measurement was $120~^{\circ}$ C. The X-ray photoelectron spectra were collected on an ESCA X-ray photoelectron spectrometer (XPS), using a Mg K α X-ray as the excitation source.

3 Results and Discussion

The formation of Bi₂O₃/Co₃O₄, Bi₂O₃, and Co₃O₄ was confirmed by the XRD spectrum. Furthermore, the crystal structure of Bi₂O₃/Co₃O₄ nanoparticles was determined from the powder XRD patterns. The XRD patterns (Fig. 1) have indicated that Bi₂O₃/Co₃O₄ nanoparticles are different while compared to that of pristine Co₃O₄ (JCPDS No.74–1656) and Bi₂O₃ (JCPDS No. 71–2274) nanoparticles. The diffraction peak of Bi₂O₃ is good agreement with standard value, which can be seen at $2\theta = 27.393$ (JCPDS card No. 71-2274), belonging to (121) phase and a monoclinic system with a = 5.848 Å, b = 8.166 Å, and c = 7.509 Å. The diffraction peak of Co_3O_4 is shown at $2\theta = 36.936$ (JCPDS card No. 74–1656), belonging to (311) phase and a cubic system with a = 8.065 Å. In addition, no peaks of other impurities were observed in the XRD pattern.

The morphologies of Bi₂O₃/Co₃O₄ were affected during the material fabrication by adding different amounts of sodium acetate and changing reaction time. In our study, we have synthesized Bi₂O₃/Co₃O₄ microsphere by the hydrothermal method incorporating with sodium acetate.



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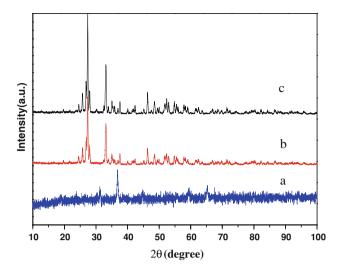


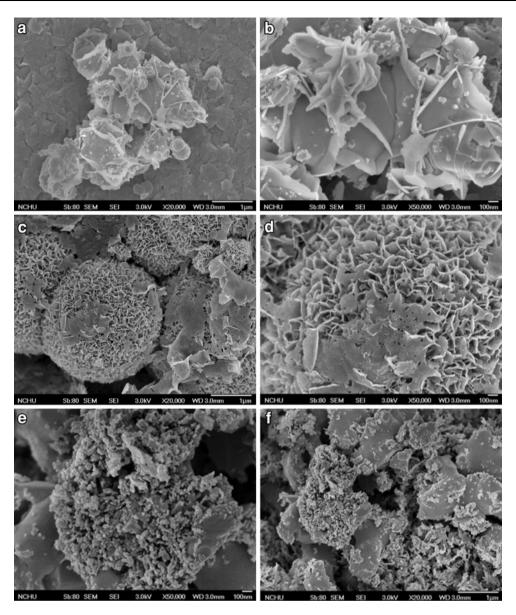
Fig. 1 XRD spectra of (a) Co₃O₄, (b) Bi2O3/Co₃O₄, and (c) Bi₂O₃

The structural morphologies of Bi₂O₃/Co₃O₄ catalyst prepared by hydrothermal method were observed by scanning electron microscope (Fig. 2). The SEM images (Fig. 2a–d) for Bi₂O₃/Co₃O₄ without and with the use of NaAc are somewhat different. Without the addition of NaAc, the morphology is more like flake structure. However, the morphology would become porous structures while adding NaAc template. The size of as-synthesized microspheres ranges approximately 2-6 µm. When increasing the NaAc concentration from 0.5 g to 2 g, it was found that the porous structure would become disappeared (Fig. 2e, f). The reason for such assembled structures may be due to the bridging of Co-O-Co or Co-O-O-Co units made up of edge-sharing CoO_n units arranged in planar arrays [15, 16]. EG in solution adsorbs Bi³⁺ and Co²⁺ to form a relatively stable complex, then Bi₂O₃/Co₃O₄ are obtained by means of the hydrolyzation of Bi₂(OCH₂CH₂O)₃ in solution. Finally, as the mass diffusion and Ostwald ripening process proceed, the nanosheets start to grow and be accompanied by their self-organization into the spherical structure on the surfaces. In addition, the FE-SEM in Fig. 3 clearly reveals that the concentration of NaAc strongly influenced the porous characteristics on the spherical surface of Bi₂O₃/ Co₃O₄. Without NaAc addition, the morphologies of Bi₂O₃/Co₃O₄ present the flake structure with smooth surface. However with NaAc addition, the morphologies of Bi₂O₃/Co₃O₄ show porous microsphere. Since the formation of hollow microspheres is very sensitive to the concentration of NaAc, the lower and higher concentration will only form nanosheets rather than the hollow microspheres [17]. From the results, the EG can play an important role in the formation of porous morphologies. NaAc was selected for electrostatic stabilization, thus preventing particles agglomerating during the formation in the liquid phase process [18, 19]. Another important advantage of NaAc is to increase the alkalinity of reaction system after hydrolysis, which favors the reduction of Co(NO₃)₃ into Co₃O₄. In this condition provided by EG and NaAc at high temperature, Bi₂O₃/Co₃O₄ materials are finally formed through dehydration. The SEM images in Fig. 3 indicate that the formation of the hollow microsphere is dependent on the presence of PEG. Without PEG, only solid porous microspheres composed of nanosheets were obtained [17]. When PEG was applied, PEG might enter into the initial nuclei because of the similar structure and composition with EG. It is favorable for the dissolution of the inner part of solid microspheres, thus resulting in the formation of hollow microspheres composed of nanosheets in ripening process.

In the XPS analysis, no peaks of other elements, except C, O, Co, and Bi, were observed, indicating the high purity of the as-synthesized composite (Fig. 4a). In the XPS spectra of the as-prepared Bi₂O₃/Co₃O₄ catalyst, Bi (4f_{7/2}) and Bi (4f_{5/2}) peaks lie at 158.2 eV and 163.4 eV (Fig. 4d), the C (1s) peak lies at 284 eV, and Co $(2p_{1/2})$ and Co $(2p_{3/2})$ 2) peaks lie at 794.8 and 779.8 eV (Fig. 4c). The Co₃O₄ spectrum contains smaller satellite features located about 9 eV, which is higher in binding energy than the main peaks (Co $2p_{3/2}$) [20]. The weak 2p satellite features for the spinels are found at 788.0 and 804.6 eV with reduced intensity. The cobalt 2p spectrum obtained from Bi₂O₃/ Co₃O₄ is consistent with Co²⁺ cations (CoO) in tetrahedral sites and Co³⁺ (Co₂O₃) cations in octahedral sites within the O²⁻ sublattice. Compared with the intensive CoO satellites, lower binding energies are found at 785.5 and 802.1 eV. XPS O 1s spectra obtained from the surface are shown in Fig. 4b. XPS for the O 1 s displays the oxygen in Bi oxide, Co oxide, and OH species adsorbed onto the surface. The core levels are centered at 529.8 and 530.6 eV, which are assigned as the oxygen in Bi and Co oxides. The main oxygen peak due to lattice O^{2-} is set to 529.6 eV, previously found for CoO and Co₃O₄, since both CoO and Co₃O₄ have O 1s BEs at this value. The binding energy of 531.1 eV is comparable to that reported for surface hydroxyls, under-coordinated lattice oxygens (O⁻), chemisorbed oxygen, and inaccuracies in the peak fitting due to the inability to reproduce the exact peak shape and/ or secondary electron background [21].

 Co_3O_4 , Bi_2O_3 , and $\text{Bi}_2\text{O}_3/\text{Co}_3\text{O}_4$ photocatalysts prepared via hydrothermal method have different surface properties as shown in Table 1. As can be seen in Table 1, $\text{Bi}_2\text{O}_3/\text{Co}_3\text{O}_4$ possesses the highest surface area (45.6 m²/g) and a pore volume (0.16 cm³/g), which is mainly due to its hollow structure. Although the surface area of Co_3O_4 is relatively low (12.3 m²/g), the composite $\text{Bi}_2\text{O}_3/\text{Co}_3\text{O}_4$ shows better enhancement on surface area compared with pristine Bi_2O_3 (36.7 m²/g). The enlarged BET is attributed to introducing the nanoparticles Co_3O_4 into the structure of Bi_2O_3 . The N_2 adsorption and desorption isotherms for the





 $\textbf{Fig. 2} \ \ \text{FE-SEM images of Bi}_2O_3/\text{Co}_3O_4 \ (\text{without NaAc}) \ (\textbf{a},\textbf{b}), \ \text{Bi}_2O_3/\text{Co}_3O_4 \ (\text{with 0.5 g of NaAc}) \ (\textbf{c},\textbf{d}), \ \text{and Bi}_2O_3/\text{Co}_3O_4 \ (\text{with 2 g of NaAc}) \ (\textbf{e},\textbf{f})$

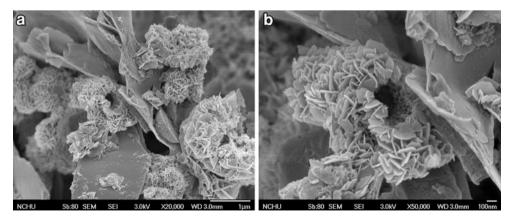


Fig. 3 FE-SEM images of $\mathrm{Bi_2O_3/Co_3O_4}$ with hollow structure containing NaAc and PEG



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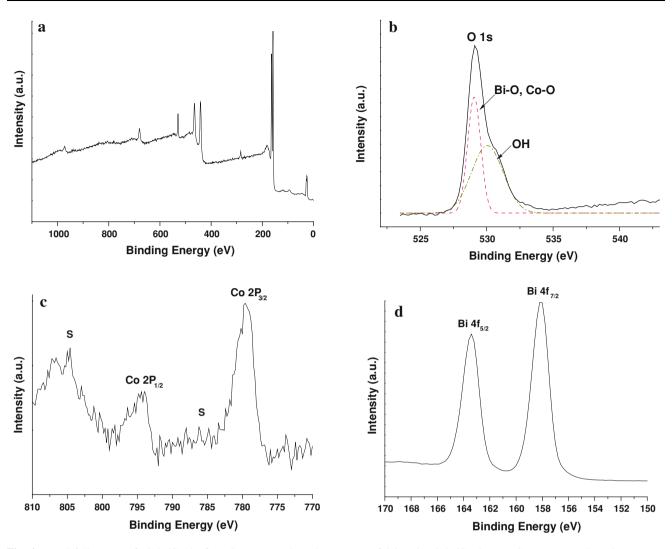


Fig. 4 a XPS full spectra of Bi_2O_3/Co_3O_4 . b XPS spectra to show the presence of O ions in Bi_2O_3/Co_3O_4 . c XPS spectrum to show the presence of Co ions in Bi_2O_3/Co_3O_4 . d XPS spectra to show the presence of Bi ions in Bi_2O_3/Co_3O_4 .

Table 1 Surface properties of Bi_2O_3/Co_3O_4 , Co_3O_4 , and Bi_2O_3 photocatalysts

Hydrothermal method	BET surface area (m ² /g)	Pore size (Å)	Pore vol (cm³/g)
Bi ₂ O ₃ /Co ₃ O ₄	45.6	140.2	0.16
Co ₃ O ₄	12.3	102	0.03
Bi ₂ O ₃	36.7	88.7	0.08

Bi₂O₃/Co₃O₄ composite particle are provided in Fig. 5. It shows a typical type IV behavior with hysteresis loop characteristics of mesoporous materials.

We have also examined the photocatalytic activity of the synthesized Bi_2O_3/Co_3O_4 photocatalysts to degrade Orange II under visible light illumination ($\lambda \geq 400$ nm) as seen in Fig. 6. The Orange II dye concentration was only reduced 5.9 % after 5 h illumination by visible light in the absence

of any photocatalyst, revealing that Orange II is difficult to be photodegraded by visible light directly. The comparison of the photocatalytic degradation of Orange II on all the catalysts studied was performed. The photocatalytic activity of Bi₂O₃/Co₃O₄ prepared by hydrothermal method showed that the Bi₂O₃/Co₃O₄ hybrid composites were more efficient than pristine Bi₂O₃ and Co₃O₄. A high Orange II removal efficiency was observed for Bi₂O₃/Co₃O₄ by removing 84.7 % of dye in 5 h compared to 65.8 and 48.9 % for Bi₂O₃ and Co₃O₄, respectively. Under visible light illumination, the pseudo-first-order rate constants (k) were calculated as 2.34×10^{-2} and 2.9×10^{-3} min⁻¹, respectively, for Bi₂O₃ and Co₃O₄ as shown in Table 2. In contrast, the rate constant increased to $1.25 \times 10^{-1} \text{ min}^{-1}$ for Bi₂O₃/Co₃O₄. This result reveals that Bi₂O₃/Co₃O₄ has much higher photoreactivity than Bi₂O₃ and Co₃O₄ powder, respectively, and the rate constants increase about 5.3 and 43.1 times compared with Bi₂O₃ and Co₃O₄, respectively.



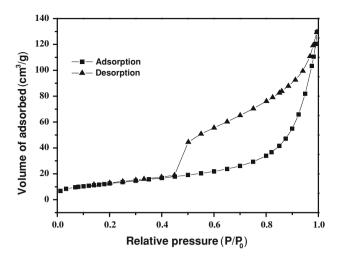


Fig. 5 Nitrogen adsorption–desorption isotherm of as-synthesized porous Bi_2O_3/Co_3O_4 catalyst

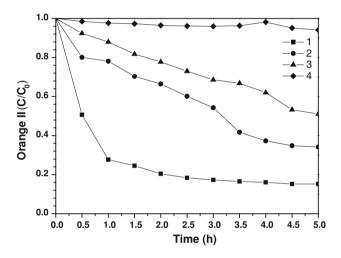
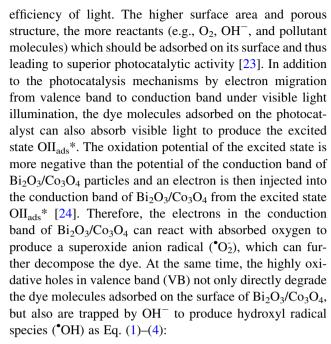


Fig. 6 Photocatalytic degradation of orange II by visible light illumination (I) in the presence of Bi_2O_3/Co_3O_4 , (2) in the presence of Bi_2O_3 , (3) in the presence of Co_3O_4 , and (4) in the absence of any photocatalyst

Table 2 Rate constants of photocatalytic degradation by Bi_2O_3/Co_3O_4 , Bi_2O_3 and Co_3O_4

	Bi ₂ O ₃ /Co ₃ O ₄	Bi_2O_3	Co ₃ O ₄
Rate constants (min ⁻¹)	1.25×10^{-1}	2.34×10^{-2}	2.9×10^{-3}

Therefore, we can conclude that optical properties and surface areas should play an important role in the photocatalytic degradation of Orange II solution since cobalt oxide is composed with many nanoparticles and the porous hollow structure of Bi₂O₃/Co₃O₄ composite microsphere. Yu et al. [22] reported the hierarchical macro-/mesoporous structures are beneficial to enhance the adsorption



$$\begin{split} Bi_2O_3/Co_3O_4 + h\nu(>& 400nm) \rightarrow Bi_2O_3/Co_3O_4(e_{CB}^- + h_{VB}^+) \\ OII_{ads} + h\nu(>& 400nm) \rightarrow OII_{ads}^* \end{split}$$

(1)

$$OII_{ads}^* + Bi_2O_3/Co_3O_4 \rightarrow OII_{ads}^+ + Bi_2O_3/Co_3O_4(e^-)$$
 (2)

$$O_2 + e^- \rightarrow^{\bullet} O_2^- \tag{3}$$

$$h^+ + OH^- \rightarrow^{\bullet} OH$$
 (4)

These radicals, which serve as a strong oxidant, would react with the surrounding organic dye molecules and lead to the degradation by-products or mineralization into CO₂, H₂O, and mineral acids.

4 Conclusions

New visible-light-responsive Bi₂O₃/Co₃O₄ microspheres, which are assembled from nanosheets with porous structure, have been successfully synthesized by hydrothermal method in ethylene glycol (EG) with the addition of PEG and sodium acetate. NaAc can increase alkalinity of reaction system after hydrolysis, which favors the reduction of Co(NO₃)₃ to Co₃O₄. PEG can enter into the initial product because of the similar structure and composition with EG which plays an important role in the formation process of porous microspheres. According to the photocatalysis results, it could be concluded that the formation of Bi₂O₃/Co₃O₄ composite photocatalyst is more effective than pristine Bi₂O₃ and Co₃O₄ photocatalyst, respectively, by acquiring better visible light activities.



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